

Balloon
Pos.
Qty.

B

C

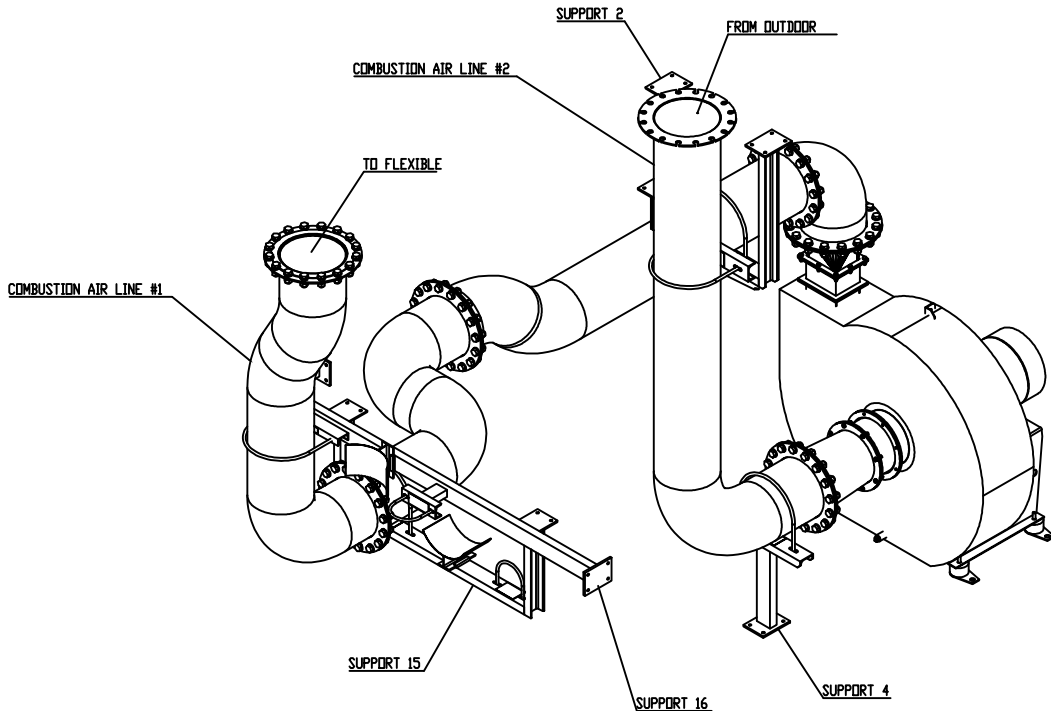
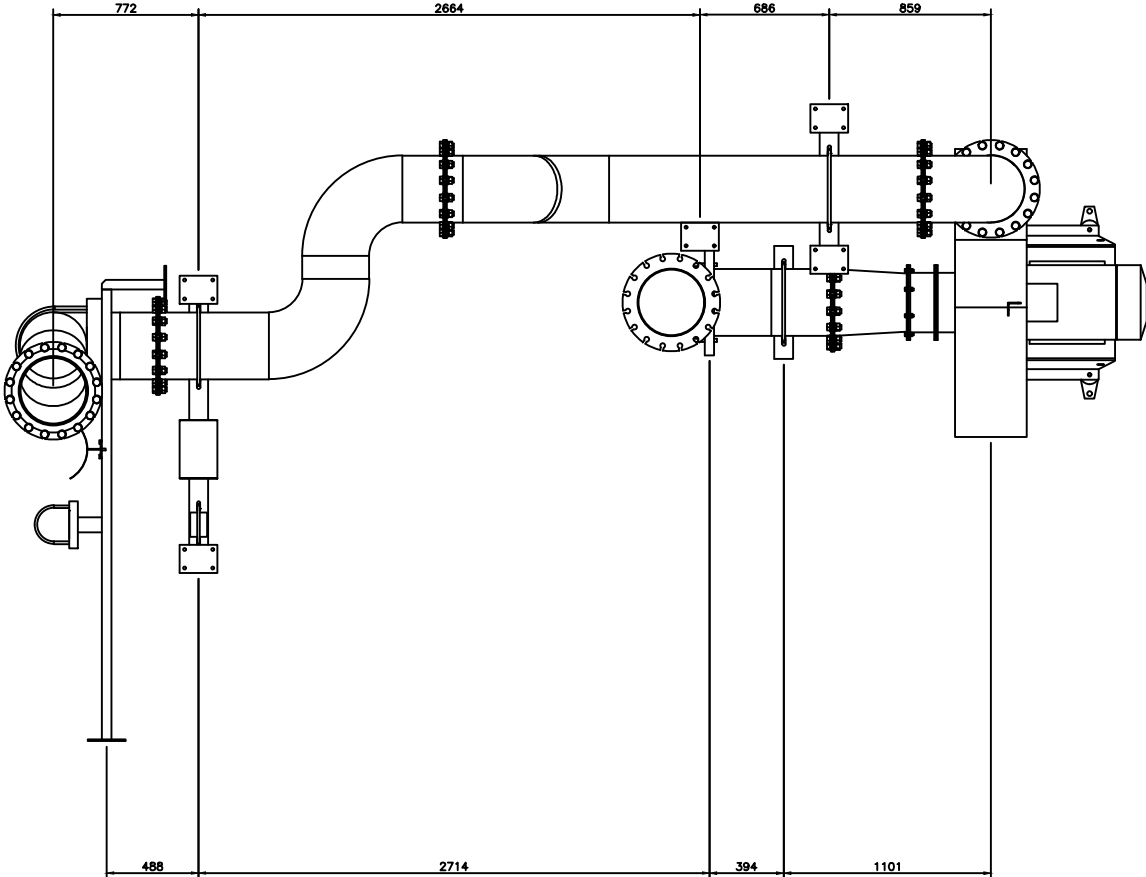
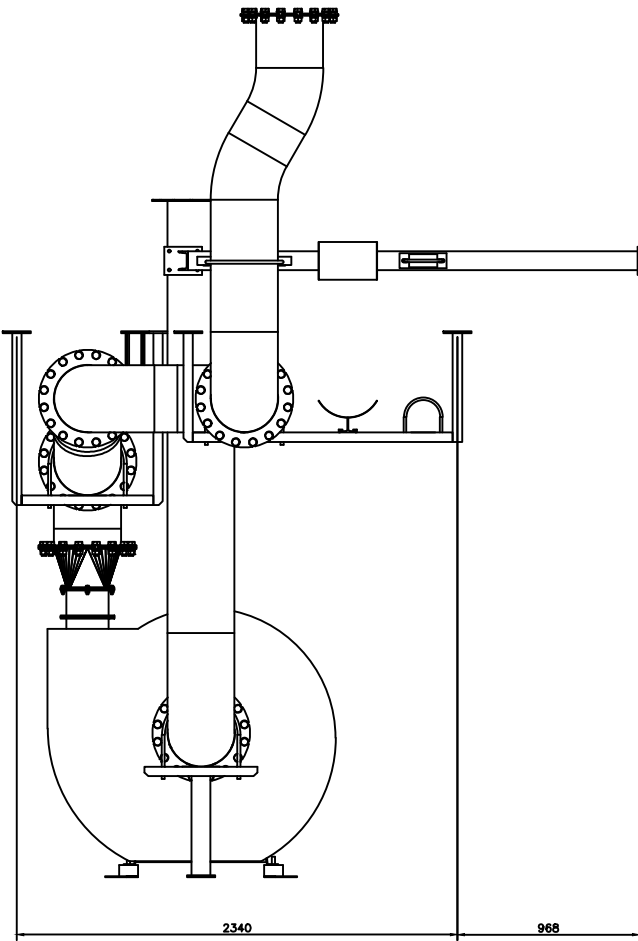
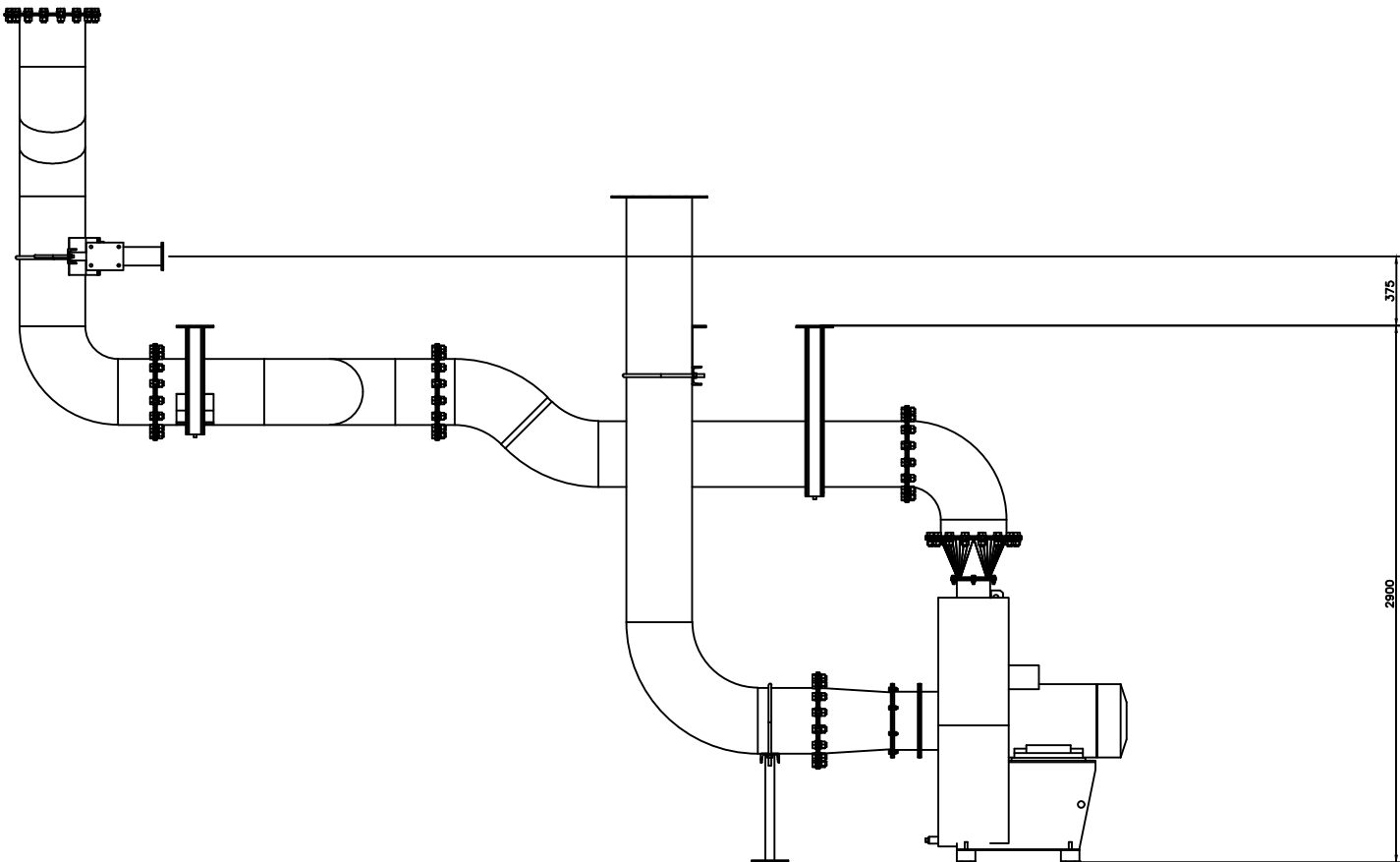
D


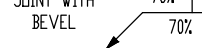
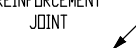
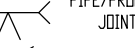
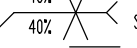


E

F

G

Before manufacturing this part, carefully review the drawing and clarify all doubts.  
  
This drawing belongs to IFI Industrial Furnaces INSERTEC and must not be used or reproduced without authorization.



UNSPECIFIED WELDS:									
									
Note: Percentage (%) of the weld in relation to the smallest section of the weld joint.									
Non-individual tolerances according to DIN 7168.					Drawn 3D: Brajan IDDEK.		 <b>insertec</b> Furnaces & Refractories		
					Drawn 2D: Brajan IDDEK.				
	10-50	50-120	120-400	>400		Date: 1/12/2025	1st Dihedral  ISO 5456-2		
	±0,5*	±0,33*	±0,16*	±0,083*					
	6-30	30-120	120-315	315-1000	≥1000				
	±0,2	±0,3	±0,5	±0,8	±1,2				
Oxygen Route					Rev.	N° Drawing:			
					B	2558-3324-TMT-ESR15			
TMT (FVRB-2,7-25)					Scale 1:40	Weight (kg)	Sheet 1 of 1	Format A2	

8

9

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